

Database of residential appliances fired by solid fuels

Basics and requirements for entry

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1. Foreword

The database informed, if an appliance fired by solid fuels is keeping the following requirements:

- Ecodesign requirements in Europe
 - Limit values according to Implementing Commission Regulation (EU) 2015/1185 (NHO)
- 1.BImSchV from 26.01.2010 in Germany:
 - Requirements for appliance fired by solid fuels, which will installed from 01.01.2015 ("Stage 2")
 - Requirements for appliance fired by solid fuels, which are installed from 2010 up to 2015 ("Stage 1") and which can operating in non-compliance under a variance or continuation permit after 31.12.2014
 - Requirements of transition rulings according to § 26 of 1.BImSchV for already installed free appliance fired by solid fuels before 22.03.2010
- Promotional program „Fondes Air Bois“ in France
- Italian requirements according decree No. 186

Evaluation and publication of residential appliances fired by solid fuels occurs on the base of principal's requirements in clause 4. All producers of residential appliances fired by solid fuels can use this possibility for information about the requirements on emissions and efficiency.

The database can be used by consumers, traders, chimney sweeps and interested people as a verification tool to inform of appliances fired by solid fuels. The database furthermore provides information about flue gas values, if appliances may be installed to a shared flue, possibility connection to a central heating system and information to type of appliances for sealed or unsealed operation.

The HKI as an independent, neutral and professional body verifies and evaluates accurately the product characteristics on basics of type tests and concerning of emission requirements.

All entries are available daily at the HKI homepage. The database is opened to public and entries are possible for HKI members as well as non-members.

2. Scope

In accordance with the requirements of Ecodesign Implementing Regulation (EU) 2015/1185 and the 1st BImSchV (Federal Immission Control Ordinance) of 26 January 2010 in Germany, all type-tested appliances fired by solid fuels are eligible for registration in the database. The procedure is based on the type testing of the appliances in accordance with the applicable harmonized European standard. To demonstrate compliance with emission requirements, the procedure establishes criteria regarding the product itself, as well as its testing and monitoring.

3. Basis of testing

Basis is the harmonised European Standard for type-testing of appliances fired by solid fuels.

EN 16510-1:2022	Residential solid fuel burning appliances - Part 1: General requirements and test methods
EN 16510-2-1:2022	Residential solid fuel burning appliances - Part 2-1: Room-heaters
EN 16510-2-2:2022	Residential solid fuel burning appliances - Part 2-2: Inset appliances including open fires;

EN 16510-2-3: 2022	Residential solid fuel burning appliances - Part 2-3: Cookers
EN 16510-2-5: 2025	Residential solid fuel burning appliances - Part 2-5: Slow heat release appliances
EN 16510-2-6: 2022	Residential solid fuel burning appliances - Part 2-6: Mechanically by wood pellets fed roomheaters, inset appliances and cookers
EN 16510-2-7: 2025	Residential solid fuel burning appliances - Part 2-7: Combination appliances fired by wood logs and pellets
EN 16510-2-10:2025	Residential solid fuel burning appliances - Part 2-10: Multi-firing sauna stoves fired by natural wood logs

Testing to evaluate emissions from Combustion chamber for tiled stove is conducted in accordance with EN 16510-2-2, EN 13229, or DIN EN 15250. The continued use of the products is subject to national regulations—in Germany, the TROL.

4. Product requirements

In addition to the European harmonised Standards at clause 3 there are additional environmentally relevant requirements for appliances fired by solid fuels.

4.1 Emission limit values and efficiencies

The database contains the following country-specific requirements:

Europe: Requirements according to Implementing Commission Regulation (EU) 2015/1185

Type of appliance	Standard	seasonal space heating energy efficiency [%]	CO [mg/m³]	PM [mg/m³]	NO _x [mg/m³]	C _n H _m [mg/m³]
Roomheaters for solid fuel, wood logs	EN 16510-2-1	65	1500	40	200	120
Roomheaters for solid fuel, lignite	EN 16510-2-1	65	1500	40	300	120
Inset appliances for solid fuel, wood logs	EN 16510-2-2	65	1500	40	200	120
Inset appliances for solid fuel, lignite	EN 16510-2-2	65	1500	40	300	120
Cookers for solid fuel, wood logs	EN 16510-2-3	65	1500	40	200	120
Cookers for solid fuel, lignite	EN 16510-2-3	65	1500	40	300	120
Slow heat release appliances for solid fuel, wood logs	EN 16510-2-5	65	1500	40	200	120
Appliances (cookers, inset appliances or roomheaters) for wood pellets	EN 16510-2-6	79	300	20	200	60
Combination appliances for wood logs	EN 16510-2-7	65	1500	40	200	120
Combination appliances for wood pellets	EN 16510-2-7	79	300	20	200	60

Germany: requirements 1.BImSchV

Type of appliance	Standard	Efficiency [%]	CO [mg/m ³ N]	PM [mg/m ³ N]
Bath heater (Coal-fired Water-heater with Storage Boiler)	DIN 18889	No limit value	No limit value	No limit value
Combustion chamber for tiled stove	Emission test according to EN 16510-2-2 or DIN EN 13229 or DIN EN 15250	80	1250	40
Multi-firing sauna stoves fired by natural wood logs	EN 16510-2-10	73	1250	40

Germany: requirements for new appliances from 01.01.2015 until 31.12.2021

The emission values refer to 13% O₂ for wood logs, lignite briquettes, und compressed, untreated wood (Pellets).

Type of appliance	Standard	Efficiency [%]	CO [mg/m ³ N]	PM [mg/m ³ N]
Roomheater with flat-layer firing	EN 13240 (intermittent burning)	73	1250	40
Roomheater with feeder firing	EN 13240 (continuous burning)	70	1250	40
Slow heat release appliance	EN 15250	75	1250	40
Inset appliance (with closed firedoor)	EN 13229	75	1250	40
Inset appliance flat-layer firing	EN 13229 (intermittent burning)	80	1250	40
inset appliance with feeder firing	EN 13229 continuous burning)	80	1250	40
Cooker	EN 12815	70	1500	40
Cooker with boiler	EN 12815	75	1500	40
Pellet stoves without boiler	EN 14785	85	250	30
Pellet stoves with boiler	EN 14785	90	250	20

Germany: requirements for appliances from 22.03.2010 until 31.12.2014

The emission values refer to 13% O₂ for wood logs, lignite briquettes, und compressed, untreated wood (Pellets).

Type of appliance	Standard	Efficiency [%]	CO [mg/m ³ N]	PM [mg/m ³ N]
Roomheater with flat-layer firing	EN 13240 (intermittent burning)	73	2000	75
Roomheater with feeder firing	EN 13240 (continuous burning)	70	2500	75
Slow heat release appliance	EN 15250	75	2000	75
Inset appliance (with closed firedoor)	EN 13229	75	2000	75
Inset appliance with flat-layer firing	EN 13229 (intermittent burning)	80	2000	75
Inset appliance with feeder firing	EN 13229 (continuous burning)	80	2500	75
Cooker	EN 12815	70	3000	75
Cooker with boiler	EN 12815	75	3500	75
Pellet stoves without boiler	EN 14785	85	400	50

Pellet stoves with boiler	EN 14785	90	400	30
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Italian: requirement according to decree 186

Limit value of star classification

class 5 stars						
Categories/ type of appliance	Standard	PM (mg/Nm ³)	OGC (mg/Nm ³)	NOx (mg/Nm ³)	CO (mg/Nm ³)	η (%)
Closed inset appliances for wood logs	EN 16510-2-2 or EN 13229	25	35	100	650	85
Roomheaters for wood logs	EN 16510-2-1 or EN 13240	25	35	100	650	85
Cookers for wood logs	EN 16510-2-3 or EN 12815	25	35	100	650	85
Slow heat release appliances	EN 16510-2-5 bzw. EN 15250	25	35	100	650	85
Stoves, inset appliances and cookers for wood pellets	EN 16510-2-6 or EN 14785	15	10	100	250	88

class 4 stars						
Categories/ type of appliance	Standard	PM (mg/Nm ³)	OGC (mg/Nm ³)	NOx (mg/Nm ³)	CO (mg/Nm ³)	η (%)
Closed inset appliances for wood logs	EN 16510-2-2 or EN 13229	30	70	160	1250	77
Roomheaters for wood logs	EN 16510-2-1 bzw. EN 13240	30	70	160	1250	77
Cookers for wood logs	EN 16510-2-3 or EN 12815	30	70	160	1250	77
Slow heat release appliances	EN 16510-2-5 or EN 15250	30	70	160	1000	77
Stoves, inset appliances and cookers for wood pellets	EN 16510-2-6 or EN 14785	20	35	160	250	87

class 3 stars						
Categories/ type of appliance	Standard	Staub (mg/Nm ³)	OGC (mg/Nm ³)	NOx (mg/Nm ³)	CO (mg/Nm ³)	η (%)
closed inset appliances for wood logs	EN 16510-2-2 or EN 13229	40	100	200	1500	75
Roomheaters for wood logs	EN 16510-2-1 bzw. EN 13240	40	100	200	1500	75
Holzherde	EN 16510-2-3 or EN 12815	40	100	200	1500	75
Slow heat release appliances	EN 16510-2-5 or EN 15250	40	100	200	1250	75
Stoves, inset appliances and cookers for wood pellets	EN 16510-2-6 or EN 14785	30	50	200	364	85

class 2 stars						
Categories/ type of appliance	Standard	Staub (mg/Nm ³)	OGC (mg/Nm ³)	NOx (mg/Nm ³)	CO (mg/Nm ³)	η (%)

closed inset appliances for wood logs	EN 16510-2-2 or EN 13229	75	150	200	2000	75
Roomheaters for wood logs	EN 16510-2-1 bzw. EN 13240	75	150	200	2000	75
Holzherde	EN 16510-2-3 or EN 12815	75	150	200	2000	75
Slow heat release appliances	EN 16510-2-5 or EN 15250	75	150	200	2000	75
Stoves, inset appliances and cookers for wood pellets	EN 16510-2-6 or EN 14785	50	80	200	500	85
η = efficiency						

Switzerland: requirements valid until 01.01.2022

The emission value for wood refers to 13% O₂ and for lignite to 7%O₂.

Type of appliance	Standard	CO [mg/m ³ N]	PM [mg/m ³ N]
Roomheater for solid fuels	EN 13240	1500	75
Inset appliances including open fires for solid fuels	EN 13229	1500	75
Cookers for solid fuels	EN 12815	3000	90
Cooker with boiler for solid fuels	EN 12815	3000	120
Residential space heating appliances fired by wood pellets	EN 14785	500	40
Combustion chamber for tiled stove	Emission test according to EN 13229 or EN 15250	1500	75

Austria: requirements valid until 01.01.2022

Type of appliance	Standard	Efficiency [%]	CO [mg/MJ]	Dust (PM) [mg/MJ]	NO _x [mg/MJ]	C _n H _m [mg/MJ]
Appliances fired by solid fuels, manual fuelled, biogenous	Roomheater fired by wood EN 13240 EN 13229	78	1100	60	150	80
Appliances fired by solid fuels, manual fuelled, fossil	Roomheater fired by coal EN 13240 EN 13229	78	1100	60	100	80
Cookers for fossil	Cooker for wood EN 12815	73	1100	60	100	80
Cookers for biogenous fuel	Cooker for coal EN 12815	70	1100	60	150	80
Appliances fired by solid fuels automatic fuelled biogenous	Residential space heating appliances fired by wood pellets, automatic fuelled EN 14785	78	500	60	150	40
Combustion chamber for tiled stove for biogenous fuel	Emission test according to EN 13229 or EN 15250	78	1100	60	150	80
Combustion chamber for tiled stove for fossil fuel	Emission test according to EN 13229 or EN 15250	78	1100	50	100	80

Denmark: requirements valid until 01.01.2022

The emission value refers to 13% O₂.

Type of appliance	Standard	Efficiency	CO	Dust (PM) [mg/m ³]	NO _x	C _n H _m [mg/m ³]
Roomheater	EN 13240	No limit value	No limit value	40	No limit value	150
Inset appliances	EN 13229	No limit value	No limit value	40	No limit value	150
Heat release appliances	EN 15250	No limit value	No limit value	40	No limit value	150
Pelletstoves	EN 14785	No limit value	No limit value	40	No limit value	150

4.2 Transition Ruling for installed appliances fired by solid fuels in Germany

The database contains information regarding the transitional ruling limit values requirements for appliances fired by solid fuels. The transitional ruling stipulates a dust emission limit of 0.15 g/m³ and a carbon monoxide limit of 4 g/m³.

If these transitional limits are exceeded, the individual room heaters must either be taken out of service or retrofitted with state-of-the-art dust emission reduction equipment, depending on the date shown on the nameplate. The year of type testing—which generally corresponds to the date on the nameplate—determines the deadline for retrofitting or decommissioning the unit.

Date on the type plate	Date for retrofit or shutdown
Prior to 01 January 1975 or date no longer ascertainable from the type plate	31 December 2014
01 January 1975 through 31 December 1984	31 December 2017
01 January 1985 through 31 December 1994	31 December 2020
01 January 1995 through 21 March 2010	31 December 2024

The Transition Ruling for installed appliances fired by solid fuels do not apply for non-commercially used cooking ranges and ovens with a rated thermal output below 15 kilowatts, open fireplaces, masonry heaters, single room heating installations in residential units, heat supply of which is exclusively provided by these installations and single room firing installations for which the operator can show credibly to the district master chimney sweep that they have been manufactured or installed prior to 1 January 1950.

Inserts appliances, tiled stove inserts or comparable oven inserts which are bricked in must be equipped with state-of-the-art downstream devices for dust reduction, if limit values are not fulfilled.

4.3 Requirements of Promotional program in France

The database contains the requirements of the promotional program Fondes Air Bois for solid fuel burning appliances in France. "Fondes Air Bois" support replacing an old appliance with a new appliance with class 7* (Flamme verte 7* or comparable with this Flamme verte class) in certain municipalities in France.

The data base user can see in the data sheet which class 6* or 7* an appliances fulfils, comparable to the requirements of the label "Flamme Verte".

Type of appliance	CO [mg/m ³]	NO _x [mg/m ³]	Dust [mg/m ³]	OGC [mg/m ³]	seasonal space heating en- ergy effi- ciency [%]	Class/ Comparable with the Flamme verte Class
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roomheater, slow heat release appliances, inset appliances, cookers	1875	200	50		65	6*
roomheater, slow heat release appliances, inset appliances, cookers	1500	200	40	120	65	7*
			PM+OGC $\leq$ 130			
Pellet stove	375	200	40		79	6*
Pellet stove	300	200	20	60	79	7*
			PM+OGC $\leq$ 40			

4.4 Determination of -emissions and efficiency

The gas removal, recording and evaluation take place in accordance with the measurements described in the harmonised European Standards for appliances fired by solid fuels. These refer to:

Standards	Clauses
EN 16510-1 und EN 16510-2-1	6.3, 6.4, A.4.7 und A.4.8
EN 16510-1 und EN 16510-2-2	6.3, 6.4, A.4.7 und A.4.8
EN 16510-1 und EN 16510-2-3	6.3, 6.4, A.4.7 und A.4.8
EN 16510-1 und EN 16510-2-5	6.2, 6.3 und A.4.7
EN 16510-1 und EN 16510-2-6	6.3, 6.4, A.4.7 und A.4.8
EN 16510-1 und EN 16510-2-7	6.3, 6.4, A.4.7 und A.4.8

4.5 Determination of NO_x-, C_nH_m and dust emissions

The measurement of NO_x, C_nH_m and dust is carried out in the course of the type test according to the standard (nominal heat output) parallel to the CO measurement. The test must be carried out using the methods and measurement tolerances set out in CEN/TS15883 "Residential solid fuel burning appliances- Emission test methods" or for new appliances according to EN 16510-1:2022.

4.6 Measurement tolerance

Measuring instrument for emission measurement shall fulfil the following measurement tolerances:

Emission	Measurement tolerance	Comment
CO	2 % of the scale end value	The calibration of the measuring instrument must be affected in the range of the CO emission limit value of 0.12 vol-%.
NO _x	2 % of the scale end value	The calibration of the measuring instrument must be affected in the range of the

		NO _x -emission limit value of 200 mg/Nm ³
C _n H _m	2 % of the scale end value	Propane equivalent
Dust (PM)	1 mg (weighing equipment)	unified measurement method

4.7 Determination of the seasonal space heating energy efficiency [%]

Der seasonal space heating energy efficiency is calculated in accordance with Annex III to Regulation (EU) 2015/1185 calculate with $\eta_S = \eta_{S,on} - 10\% + F(2) + F(3) - F(4) - F(5)$.

With

$\eta_{S,on}$ is the seasonal space heating energy efficiency in active mode, expressed as a percentage and calculated in accordance as $\eta_{S,on} = \eta_{th,nom}$;

$F(2)$ is a correction factor accounting for a positive contribution to the seasonal space heating energy efficiency due to adjusted contributions of controls of indoor heating comfort, the values of which are mutually exclusive, cannot be added to each other, expressed in %,

$F(3)$ is a correction factor accounting for a positive contribution to the seasonal space heating energy efficiency due to adjusted contributions of controls for indoor heating comfort the values of which can be added to each other, expressed in %,

$F(4)$ is a correction factor accounting for a negative contribution to the seasonal space heating energy efficiency by auxiliary electricity consumption, expressed in %,

$F(5)$ is a correction factor accounting for a negative contribution to the seasonal space heating energy efficiency by energy consumption of a permanent pilot flame, expressed in %.

$\eta_{th,nom}$ is the useful efficiency at nominal heat output, based on NCV.

For the calculation of the seasonal space heating energy efficiency, the information on the factors F2 to F5 according to Regulation (EU) 2015/1185 must be provided. If no information on the factors is available, no seasonal space heating energy efficiency output is in the database.

4.8 Declaration of Performance for construction product regulation

Since July 1, 2013, manufacturers have been required to draw up a Declaration of Performance for every construction product covered by a harmonized standard or conforming to a European Technical Assessment. The Declaration of Performance must list the essential characteristics as specified by the harmonized standard.

Manufacturers of heating appliances have the option of making the Declarations of Performance for their appliances –as required by the Construction Products Regulation – available via the database. Only the version of the Declaration of Performance provided by the manufacturer is displayed in the database. Making these declarations available serves solely to inform end customers and chimney sweeps; it does not fulfill the manufacturer's obligations regarding documentation and record-keeping periods.

Regulation (EU) No. 305/2011 remains the legal framework for heating appliance standards; consequently, combined declarations of performance and conformity are not issued.

4.9 European Product Registry for Energy Labelling Database (EPREL)

When manufacturers enter their appliances in the HKI database, they can store the necessary information for energy labelling in the appliances database and receive a ZIP folder to upload their appliances to the EPREL. A ZIP folder with all models or a ZIP folder for individual models can be created from the HKI database. For the creation of the ZIP folder information in

connection with the EPREL database are necessary. The form for supplying this information to HKI is available at the HKI office.

5. Evaluation of conformity

5.1 Conformity assessment

General

The basis for the entry is the verification of conformity and the CE marking. To carry out the assessment and the testing required to verify the products, an official test report from a notified body is required; this must cover product testing under System 3 in accordance with the current state of harmonized European standards and include a test report on emission measurements as per the requirements set out in Section 4.

For recognition within the verification process, the emission measurement must be performed as part of the type testing, and the test report must clearly indicate that this specific dust measurement method was used.

Requirements regarding production monitoring are linked to CE marking in accordance with the relevant European standards.

For appliances that meet neither the requirements of Stages 1 or 2 of the 1st BImSchV (Section 4.1) nor the requirements of the transitional provisions (Section 4.2) – and for which only information regarding the date of decommissioning or retrofitting is to be reported – an entry may be made without an official test report.

Auditor – requirements and qualification

HKI ensure that auditors are informed about valid requirements and tests. Auditors will get regular information and trainings about European Standards and requirements on emission measurements for a correct confirmation.

HKI already informed his auditors about amendments of test methods and new test requirements

Confidentiality

HKI and their auditors commit to keep the information relating to the confirmation in confidence. Information to others relating to the confirmation is only with the agreement of manufacturer possible.

Test Report

The testing laboratory shall inform the principal of the test and examination results in the form of a test report. This complete test report including emission test must be submitted to

HKI Industrieverband
Amelia-Mary-Earhart-Straße 12
60549 Frankfurt/Main

The test report of a notified body must be in conformity with the Standards for appliances fired by solid fuels in Clause 3. Except for the measurement of emissions (dust, NO_x, CnHm) also test report of DIN Certco certifications or comparable is allowed.

The test report shall be complied with the requirements of European harmonized Standards. For evaluation and entry in the database the test report shall contain at least the following information:

- Name and address of the manufacturer, web-address
- Name, serial number and description of the appliance
- Test basis (Standards) with date of issue
- Type of test (e.g. type-test, complementary examination, etc.)
- Information about whether the tested product is a standard product or a prototype.
- Results and assessment of the test in terms of the product requirements of the database
- Name and address of the testing laboratory
- Unique serial number for the report
- Date of examination
- Date of issue of the report
- flue gas values of fuels
 - flue gas mass flow [g/s]
 - flue gas temperature [°C]
 - flue draught [Pa]
- Dates of emission and efficiency for tested fuels :
 - CO [g/m³N],
 - Dust [mg/m³N],
 - C_nH_m [mg/m³N],
 - NO_x [mg/m³N]
 - Efficiency (in %)
- Option: photo (tif, jpg)
 - Delivery of photo for the entry of the appliances is optional.
- Information to roomsealed appliances and if appliances may be installed on a shared flue or it is fitted with a boiler, so they can also provide domestic hot water and/or central heating. For room sealed appliances we need the first page of general building approval of.
- Type of appliance (like type CA)
- Necessary data for energy efficiency class and energy label

The manual shall not contain contradictorily information to Standards requirements and requirements on emissions and efficiency.

Flue gas values for chimneys calculation according EN 13384

Database contains information about flue gas values (Flue gas mass flow [g/s], Flue gas temperature [°C] and Flue draught [Pa]) for the chimney calculation according EN 13384. If more than one flue gas values are existing, than following procedures apply:

For appliances, which can operate with open and with closed fire doors, then only flue gas values for closed operation are entered in the database. Flue gas values for the open operation are given in installation- and operation manuals of the manufacturer.

5.2 Application program

Application for entry

Manufacturer can apply the entry of appliances fired by solid fuel with the application form of Annex A can use or formless. With the application manufacturer undertakes all requirements of data base and the conformation principals and provide all necessary documents (complete test reports with emission test, installation- and operation instructions, CE-confirmation certificate or declaration of performance) to HKI.

If more than 10 appliances fired by solid fuels want to enter a table form for entry is available.

Entry in database

After successful testing and conformity assessment of the submitted documents, HKI will enter in the data base the manufacturer and the appliances mentioned in the test report. The entry is only for the submitted and evaluated appliances.

Publications

All data base entries can be viewed on the daily up-dated homepage of HKI Industrieverband www.hki-online.de under <Manufacturer> and <Modell>. Manufacturers, installer, chimney sweeper, users and consumers use this research possibility for obtaining information on products which requirements on emissions and efficiency can fulfil.

Following data will indicate in the data base output:

- Date of entre
- Manufacturer
- Model
- Nominal heat output
- Standard of type testing
- Notified body
- Number of Notified body
- Number of test report
- Year of type test
- Photo (optional)
- Flue gas values:
 - Flue gas mass flow (g/s)
 - Flue gas temperature [°C]
 - Flue draught [Pa]
- Appliances characteristics:
 - Possibility for installation on a shared flue
 - Possibility for providing domestic hot water and/or central heating
 - Information to room sealed appliances with number of general building approval
- Type of appliance acc. EN 16510 series
- Emissions and efficiency – limit values are deposit in the data base and indicate country-specific if the limit values are fulfilled or not fulfilled.

Validity

Validity depends on the application of European harmonised Standards. There are no additional regulations for validity.

Cost

For HKI Members cost of the data base entry is including the member fee. Manufacturers which are not HKI members pay in the first year of entry 500,00 € for every appliance and in the following years 200,00 € for every appliance. For more than tree appliances manufacturers can contact HKI.

Product defects

In the event that a confirmed appliance on the market is found to be defective in basis and requirements of data base then the product will remove and the confirmation suspend.

Manufacturers are committed to inform about Safeguards. The entry will suspend until rectification of the defects. After rectification of the defects the appliance will be registered again.

Extinction

If deficiencies are found in the type test or in the emission measurement, then the entry and the entitlement to provide evidence via the HKI database shall expire without the HKI Industrieverband expressly informed.